

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date
6 May 2005 (06.05.2005)

PCT

(10) International Publication Number
WO 2005/040493 A1

(51) International Patent Classification⁷: D07B 7/02

(21) International Application Number:

PCT/EP2004/052609

(22) International Filing Date: 21 October 2004 (21.10.2004)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

03103896.1 22 October 2003 (22.10.2003) EP

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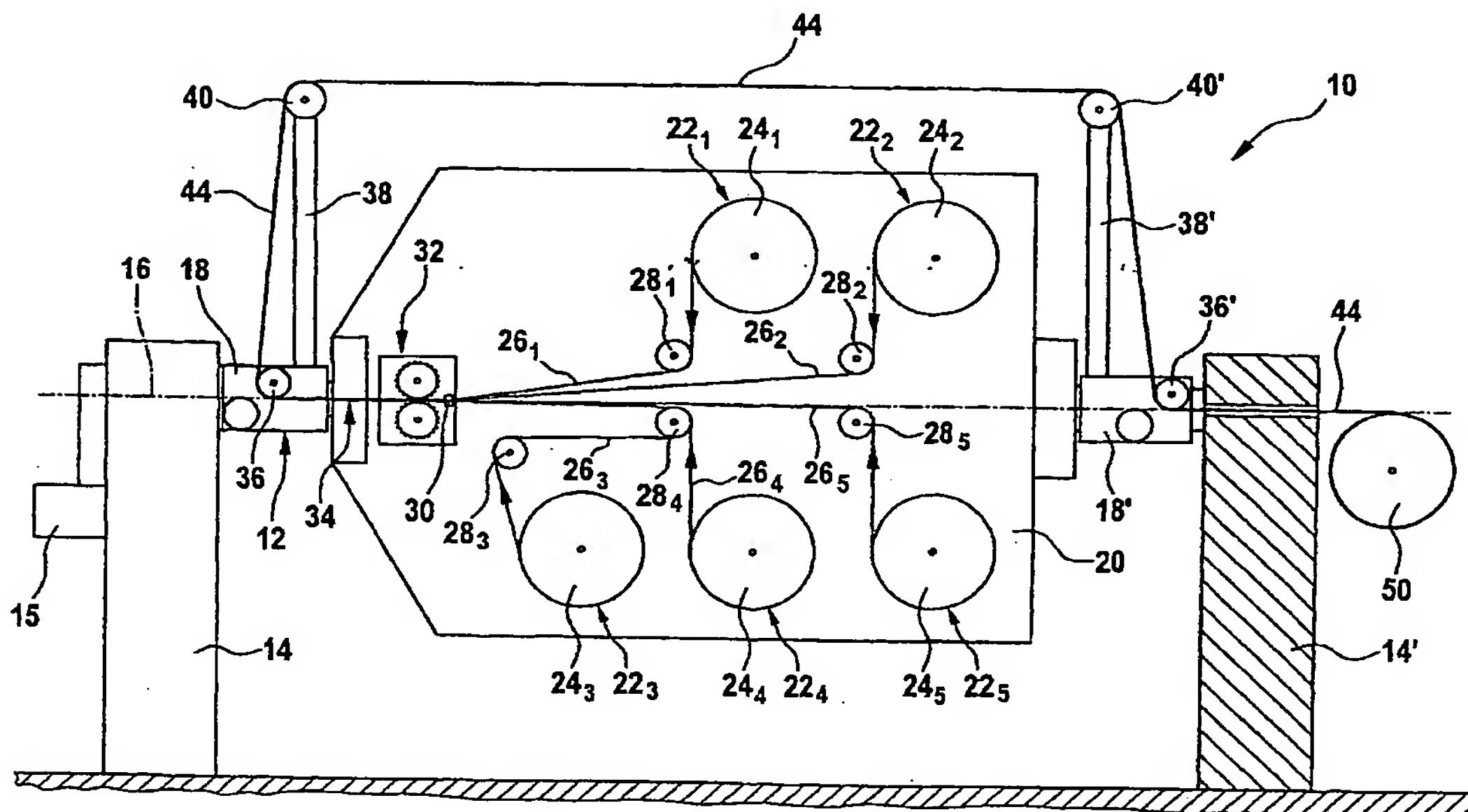
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(81) Designated States (*unless otherwise indicated, for every kind of national protection available*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: METHOD AND DEVICE FOR MANUFACTURING A WIRE CORD



(57) Abstract: A machine for manufacturing a cord consisting of twisted metallic wires comprises a pair of crimping wheels with meshing toothed surfaces for crimping a plurality of wires when they are passed between said meshing toothed surfaces, and a twisting means for twisting together the wires along a twisting path downstream of the pair of crimping wheels. The pair of crimping wheels is arranged at the beginning of the twisting path and the twisting together of the wires preferably starts between the meshing toothed surfaces.

WO 2005/040493 A1



Published:

— *with international search report*

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